

In-situ and Ex-situ Soil and Groundwater Remediation using Chemical Oxidation Technologies

RPIC-FCS,
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CHEMCO inc.

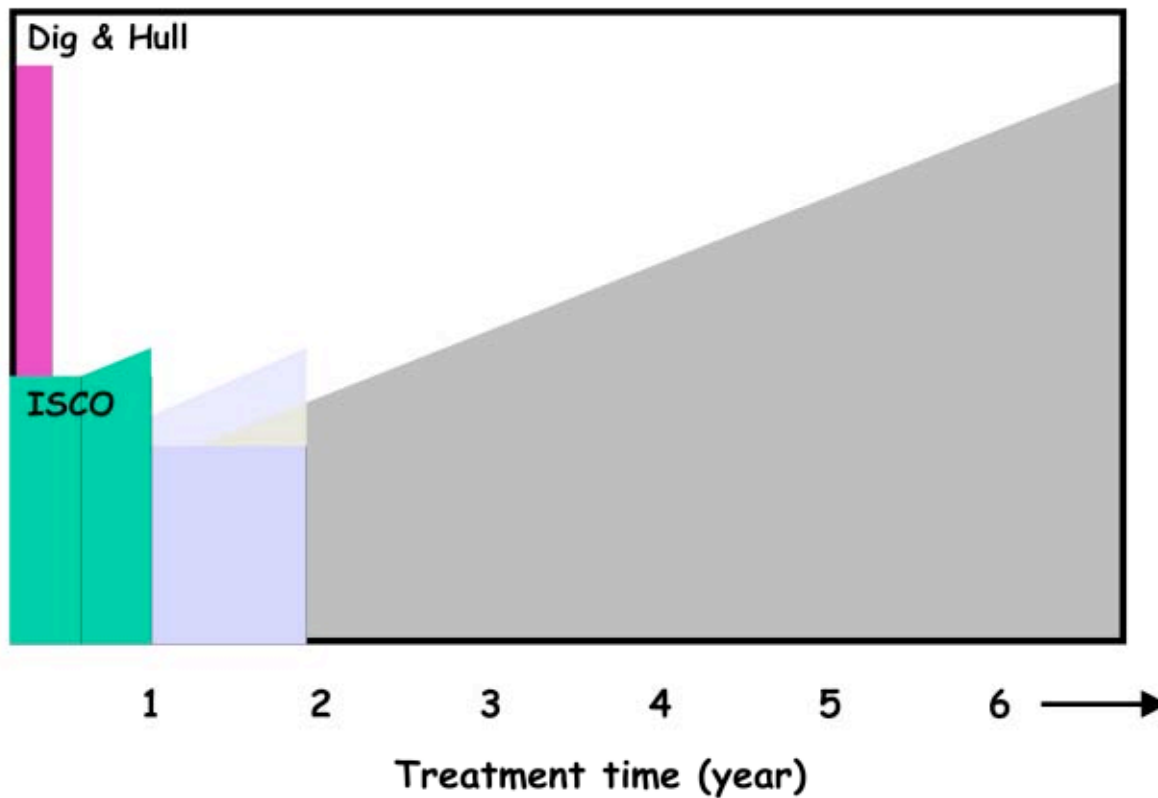
SOLUTIONS AND ENVIRONMENTAL PRODUCTS
WATERS - SOILS - AIR

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Chemco Inc.

Typical decontamination techniques

- Dig and Haul
- Pump and Treat
- Soil Vapour Extraction under vacuum with or without air/steam injection
- Chemical Oxidation In-situ//Ex-situ
- Monitored Natural Attenuation
- Reactive Barriers
- Thermal degradation

Remediation time and cost



Chemical Oxidation In-situ//Ex-situ

- Oxidants are introduced or mixed into the soil and groundwater to attack the organic contaminants
- Chemical oxidation treatments are commonly used in potable and wastewater applications
- Oxidants are non-specific and will react with the targeted contaminants AND with the soil organic content.
- Chemical oxidation reactions involve the transfer of electrons and the breaking of chemical bonds
- Water is the carrier and where the chemical reaction occur for the oxidants used in chemical oxidation (except for ozone)

Common Chemical Oxidants

- **Potassium or sodium permanganate**
- **Hydrogen Peroxide alone**
- **Catalyzed Hydrogen Peroxide**
 - Hydrogen Peroxide with iron (regular Fenton reagent reaction)
 - Need to establish acidic conditions (ideal pH between 4 and 6)
 - Modified Fenton Reagent with chelated species (neutral pH)
- **Ozone**
 - Ozone is a gas and must be produced on site
 - The gas must be injected into the soil
- **Persulfate**
 - Requires activation to generate free sulfate radicals.
 - Heat, chelated metal, high pH or hydrogen peroxide can be used to activate the persulfate. Activation method can be adapted to site conditions.
 - New Self activated persulfate with calcium peroxide now available combining chem-oc with bio
- **Percarbonate**
 - Requires activation with iron embedded into a silica matrix (high viscosity system) to generate free radicals (perhydroxyl and some hydroxyl)

- **NOTES:**
 - 1. ALL THESE PRODUCTS REQUIRE ADEQUATE HANDLING PRACTICES AND SAFETY EQUIPMENT.**
 - 2. Chemical oxidation can slow down the biological activity but will NOT sterilize the soil completely (benefit because of lower toxicity after the Chem-Ox).**
 - 3. Rebound typical with Chemical Oxidation especially with low persistence oxydant. Need to sequence the injection (60-40 or 40-30-30) to minimize Rebound effect.**

| Oxidant | Potential (V) | Form | Persistence in soil |
|-----------------------------------------------------------|----------------------------|-------------------------------|--------------------------------------------|
| Fenton Reagent OH* | 2.8 | Liquid | Low 2 to 5 days |
| Perozone (O ₃ + OH*) | 2.8 | gas/Liquid | Very Low 20 min to 2 days |
| Persulfate activé (SO ₄ ⁻) | 2.6 | Liquid/ suspension | Medium 10 to 30 days |
| Ozone (O ₃) | 2.42 2.07 | gas | Very Low 20 min to 2 days |
| Persulfate (S ₂ O ₈ ²⁻) | 2.01 | Liquid/ suspension | Medium 10 to 30 days |
| Hydrogen Peroxide (H ₂ O ₂) | 1.78 | Liquid | Low 2 to 5 days |
| Perhydroxyl (Percarbonate) | 1.70 | Liquid/ suspension | Medium 10 to 30 days |
| Permanganate (MnO ₄ ⁻) | 1.68 | Salt/Liquid | High More than 3 month |

Conditions for Selecting Chemical Oxidation

| | Chemical Oxidation Applicability | Limitation / Disadvantages | Possible Alternative Options |
|-------------------------------------------------------------|-----------------------------------------|-----------------------------------|------------------------------------------------------------|
| Mobile NAPL | Probably not the best choice | High oxidant requirement (\$) | Liquid Extraction Thermal degradation |
| Residual NAPL (10,000's mg/kg) | Yes, but difficult | High oxidant requirement (\$) | Extraction with air/steam injection Thermal degradation |
| High conc. in soil/groudwater (10's – 1,000's mg/kg) | Yes, good conditions | Normal considerations | Extraction with air/steam injection Bioremediation |
| Dissolved plume (< 1 mg/kg) | Yes, but could be costly | Higher cost due to SOD | Bioremediation, Reactive barriers |

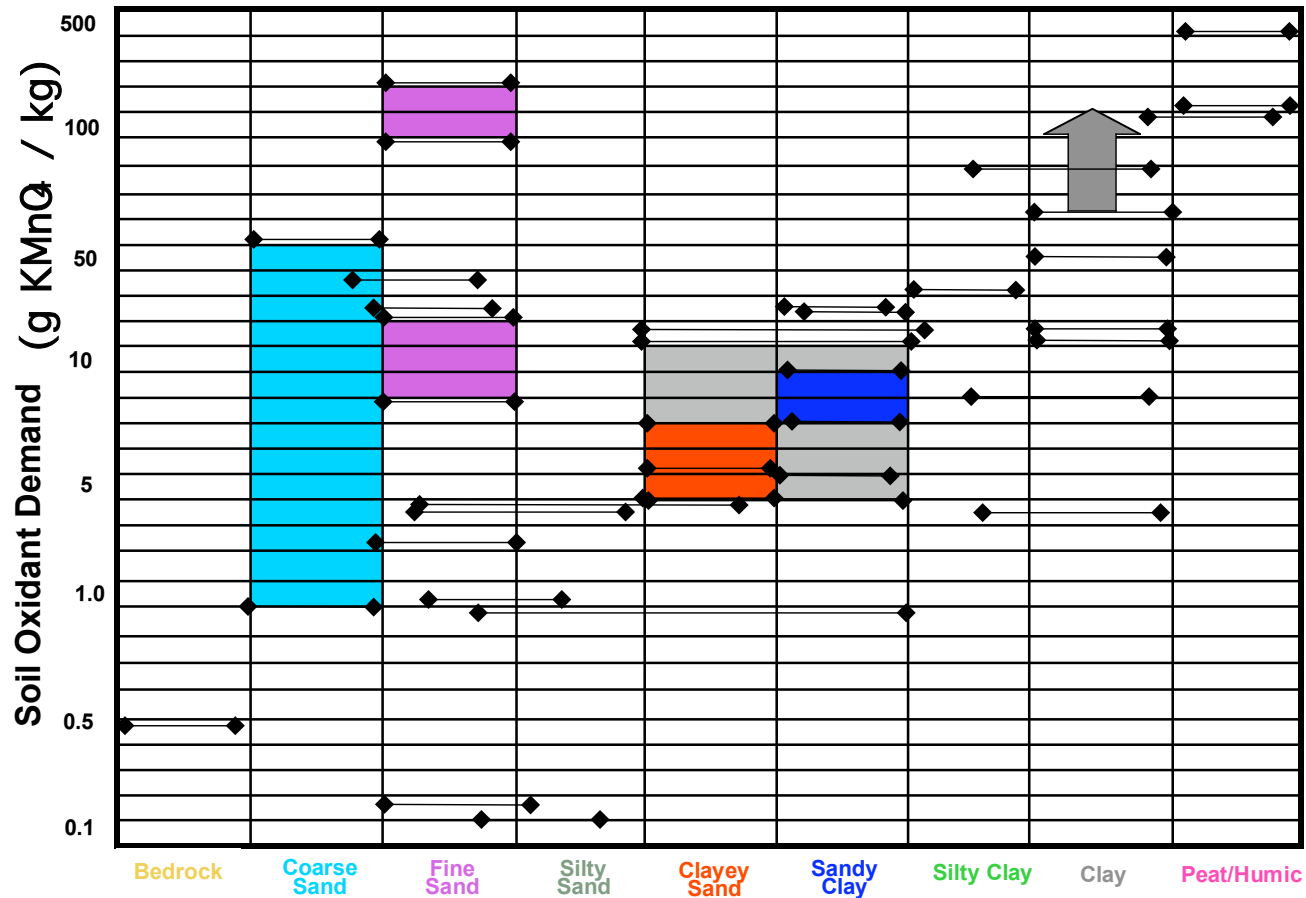
Soil Oxidant Demand (SOD)

- Any oxidant will react and be consumed by the organic material contained in the soil and by some minerals.
- Bench scale testing and/or pilot testing are recommended for better and more exact SOD evaluation



Soil Oxidant Demand (SOD)

(adapted from Shaw E & I presentation - 2003)



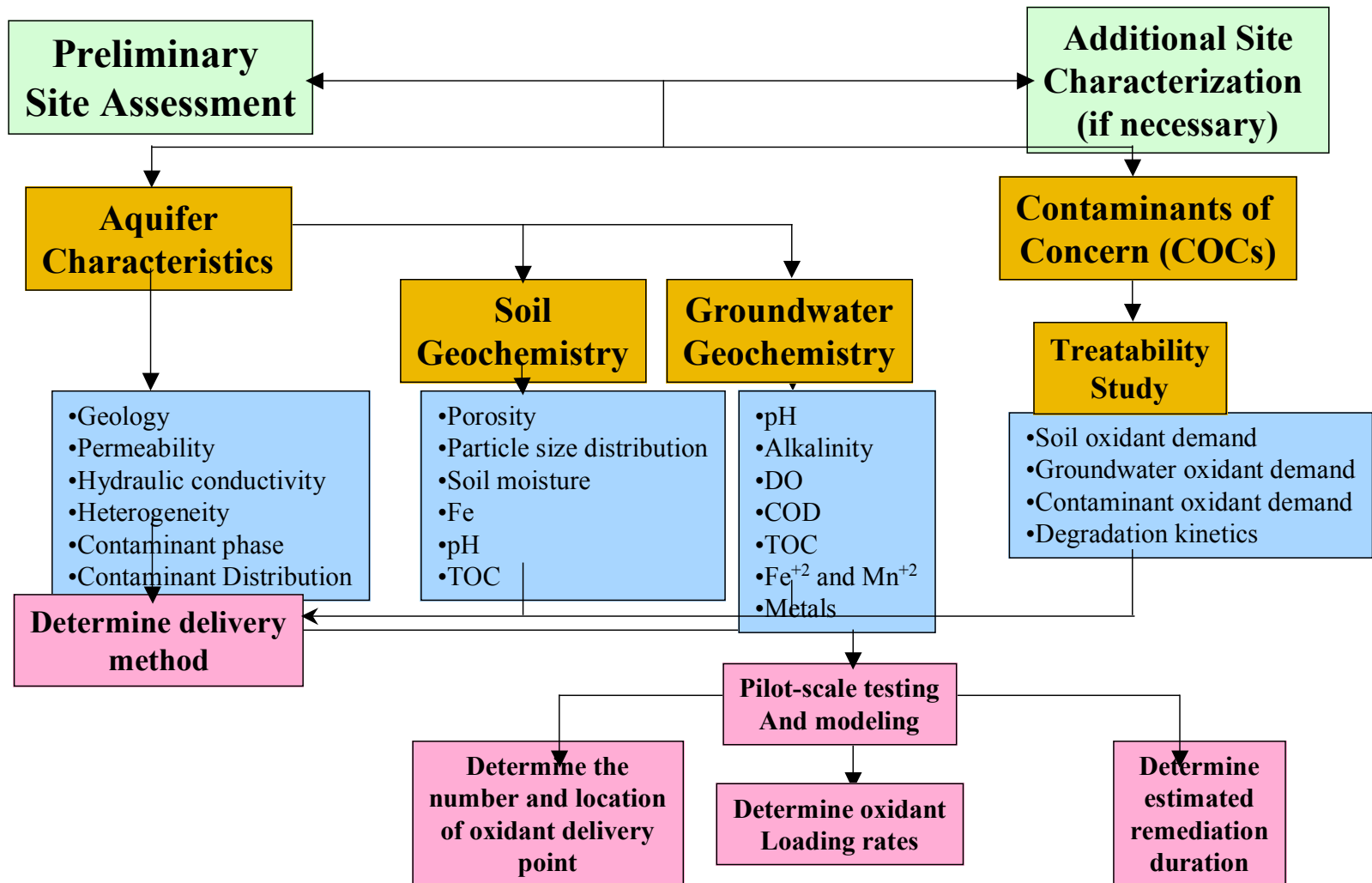
Typical SOD value per oxidant

- **Potassium or sodium permanganate – 10 to 30 g/kg**
- **Hydrogen Peroxide alone – 25 to 50 g/kg**
- **Catalyzed Hydrogen Peroxide – 50 to 100 g/kg**
- **Ozone**
- **Persulfate – 1 to 5 g/kg**
- **Percarbonate - 10 to 25 g/kg**

NOTE: ALL these values need to be CONFIRMED before using them into a specific site.



Carus Haz Rem Assessment Process



Compatibility oxidant/contaminant

| Contaminant/Oxydant | MnO ₄ | S ₂ O ₈ | SO ₄ [*] | Fenton's | Ozone |
|-----------------------------------------|------------------|-------------------------------|------------------------------|----------|----------------|
| Petroleum Hydrocarbon | L | G/E | E | E | E |
| Benzene | L | G | G/E | E | E |
| Phenols | G | L/G | G/E | E | E ¹ |
| Polycyclic Aromatic Hydrocarbon (PAH) | L | G | E | E | E |
| MTBE | L | L/G | E | G | G |
| Chlorinated Ethenes (PCE, TCE, DCE, VC) | E | G | E | E | E |
| Carbon Tetrachloride | L | G | L/G | L/G | L/G |
| Chlorinated Ethanes (TCA, DCA) | L | G | G/E | G/E | G |
| Polychlorinated Biphenyls (PCB) | L | L | L | G/E | G ¹ |
| Energetics (RDX, HMX) | E | G | E | E | E |

L=Low G=Good E=Excellent 1=Perozone

Geological Considerations

| Geological Considerations | MnO ₄ | S ₂ O ₈ | SO ₄ [*] | Fenton's | Ozone |
|----------------------------------|------------------|-------------------------------|------------------------------|----------|-------|
| Non-consolidated material | | | | | |
| • Sand and gravel | E | E | E | E | E |
| • Silty sand | G/E | G | G | L | L |
| • Mixed | G/E | G/E | G | L | L |
| Consolidated material | | | | | |
| • High flow | E | E | L/G | L/G | L/G |
| • Low Flow | G | G | G | L | L |

L=Low G=Good E=Excellent

Source: Carus Chemical Company

Hydrogeological considerations

| Hydrogeological considerations | MnO ₄ | S ₂ O ₈ | SO ₄ [*] | Fenton's | Ozone |
|--------------------------------|------------------|-------------------------------|------------------------------|----------|-------|
| Saturated Zone | E | E | G | G | G |
| Non-saturated Zone | G * | L/G | L/G | L/G | G |
| with groundwater flux: | | | | | |
| • slow | G | G | G | L | L |
| • fast | G | G | G | G | G |

L=Low G=Good E=Excellent * If temporarily flooded.

Source: Carus Chemical Company

Geochemical Considerations

| Geochemical Considerations | MnO ₄ | S ₂ O ₈ | SO ₄ [*] | Fenton | Ozone |
|------------------------------|------------------|-------------------------------|------------------------------|--------|-------|
| Presence of carbonates | E | E | G | L | L |
| High dissolved metal content | L | G | E | E | L |
| High organic matter content | L | G | G | L | L |

L=Low G=Good E=Excellent

Source: Carus Chemical
Company

Additional Considerations

| Criteria | MnO ₄ | S ₂ O ₈ | SO ₄ [*] | Fenton | Ozone |
|---------------------------|------------------|-------------------------------|------------------------------|--------|-------|
| Gas Production | Low | Low | Low | High | High |
| Heat Production | Low | Low | Low | High | Low |
| Fugitive Emissions | Low | Low | Low | High | High |
| Availability | E | E | E | E | G |
| Ease of handling | G/E * | E | E | G | G |
| Impact on water quality | Mod. | Mod. | Mod. | Mod. | Low |
| Patent Restrictions | Low | High | High | High | High |
| Technological Development | E | L | G | E | G |
| Information availability | G | L | G | G | G |
| Field trial | G | L | G | G | G |

L=Low G=Good E=Excellent Mod. = Moderate

* Sodium

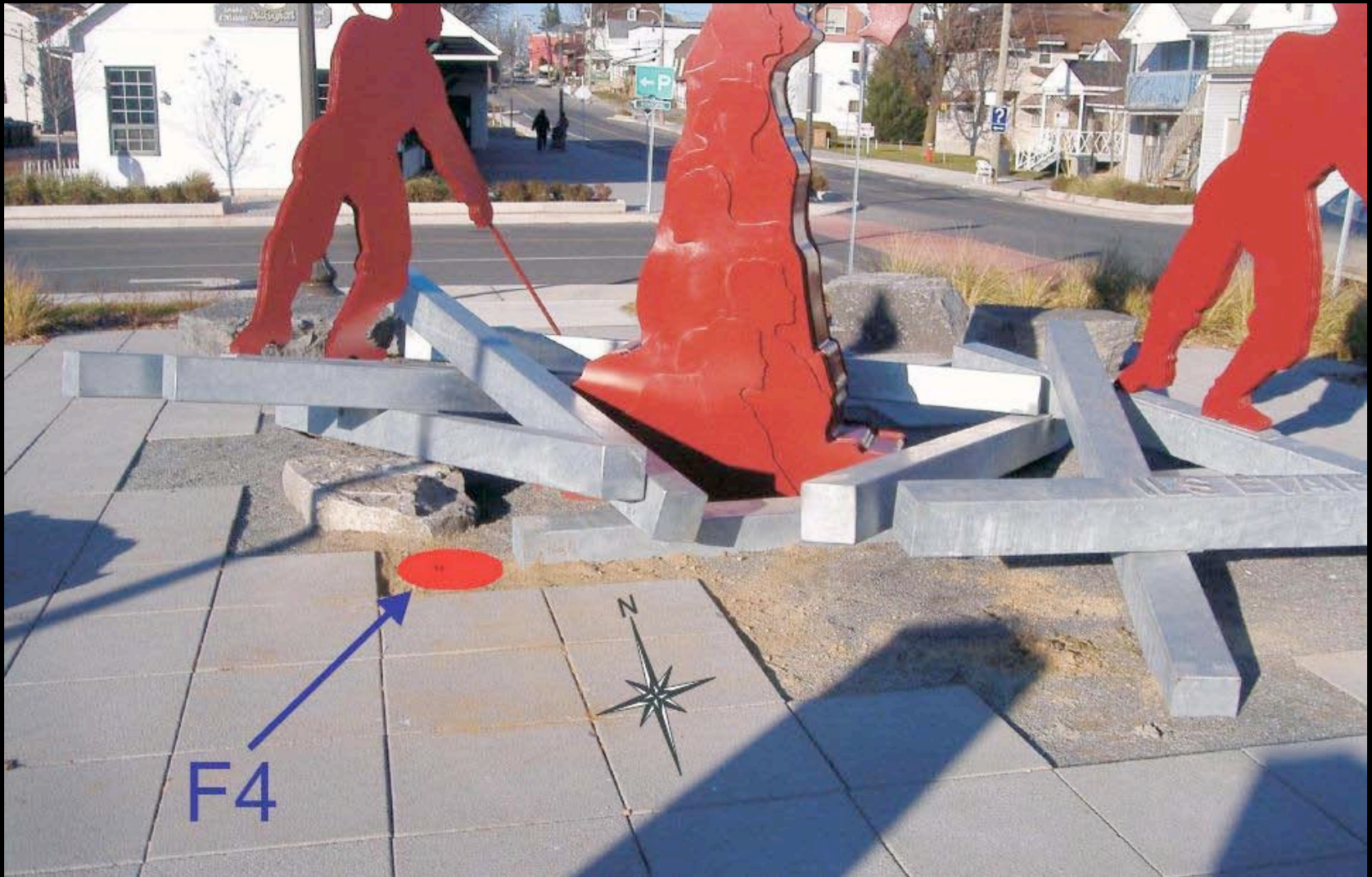
Additional considerations (2)

- **All oxidants can change the oxidation state of metals and thus increase their solubility and mobility**
- **Metals of particular concern are: chrome, lead, uranium, selenium, vanadium**
- **In most of these cases, the metals will come back in their reduced state once all of the oxidant has been consumed by the environment**
- **Impurities contained in the oxidant must be evaluated**
- **In the case of arsenic, oxidation will help immobilizing the metal by reducing its solubility**

Case Study: Persulphate

- Statue located in Ottawa region
- PHC identified beneath statue
- Fragile construction & high political value
- In-Situ remediation was requested
- PHC C10-C50 – 6,000 mg/kg
- PHC C10-C50 criteria – 3,500 mg/kg



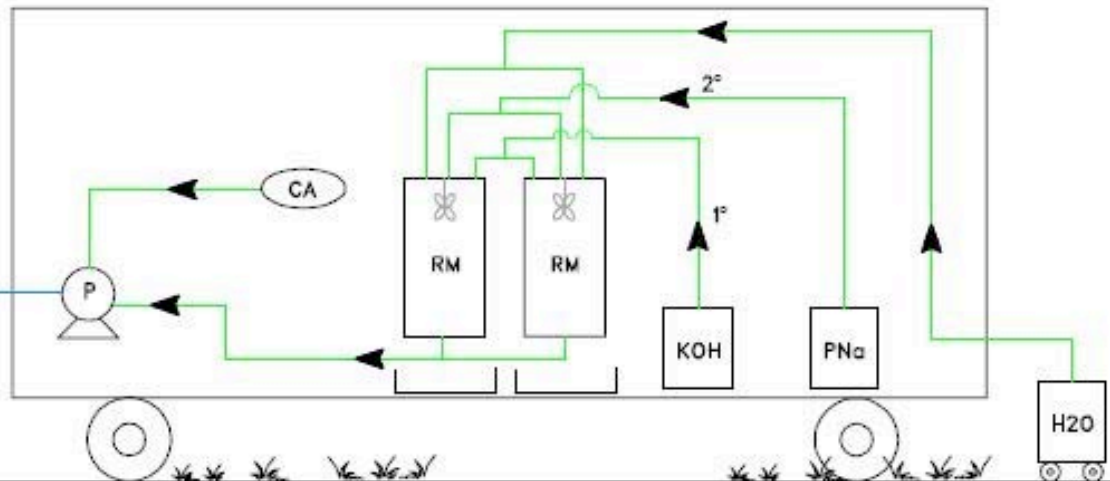


Case Study: Persulphate

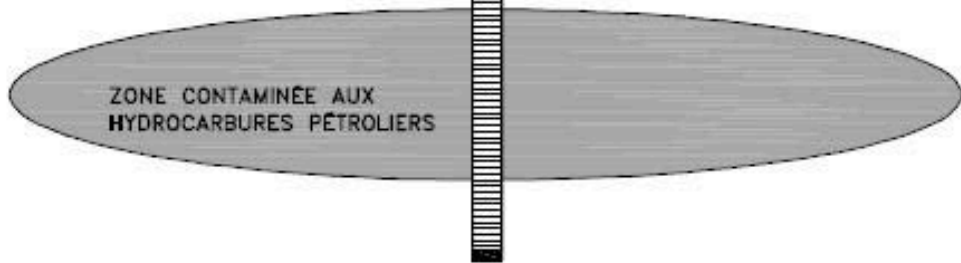
- PHC located in unsaturated zone
- Medium sand underlain by silt
- Impacts identified in 20 cm sand seam above silt layer
- Flood unsaturated zone, persulphate with base (sodium hydroxide) activation
- Titration – no soil buffering capacity
- Oxidant injected every 3 weeks for 3 events (Week 0, Week 3, Week 6)
- Sampled Week 12



TUYAUTERIE D'INJECTION (3/4")

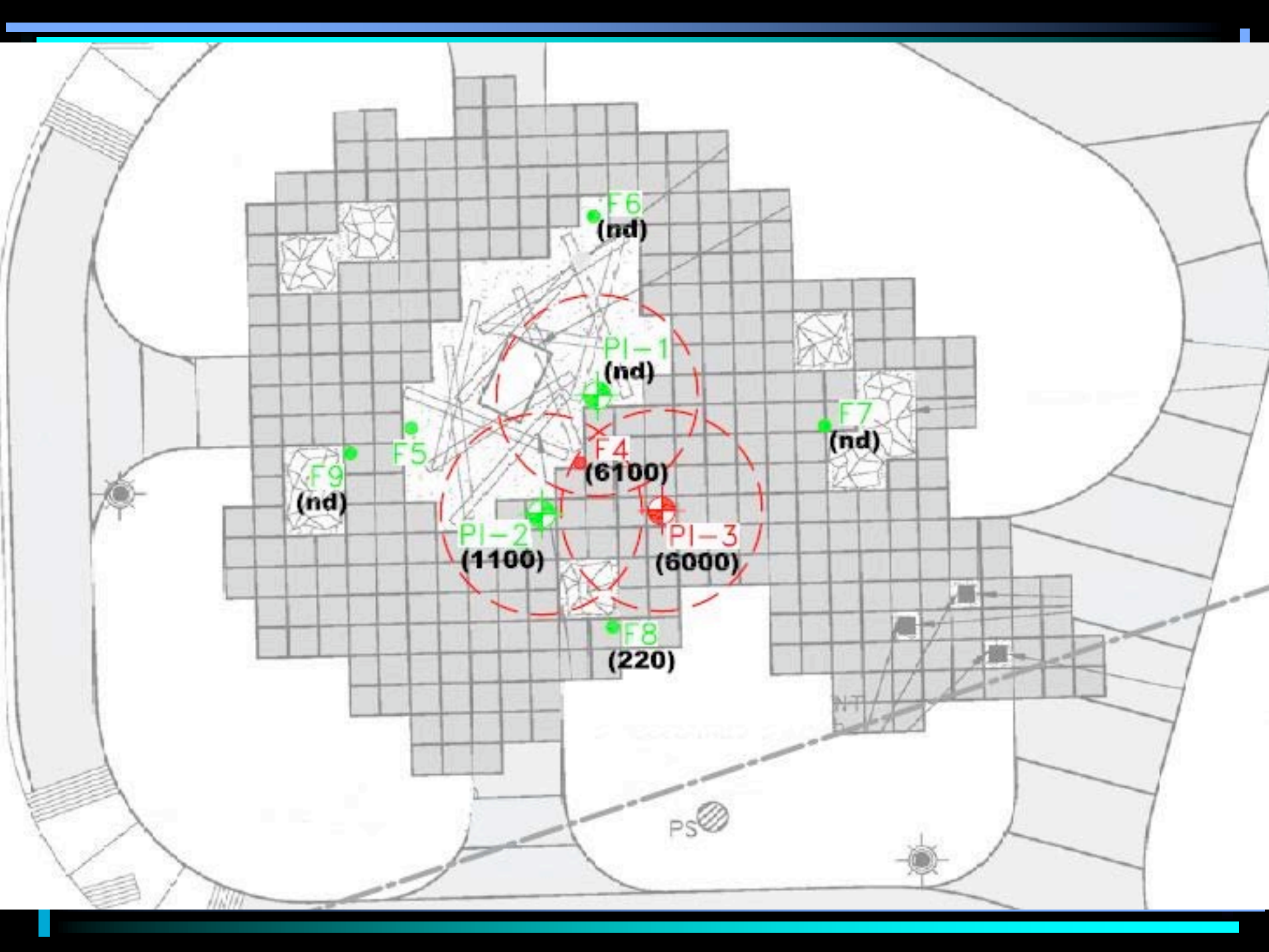


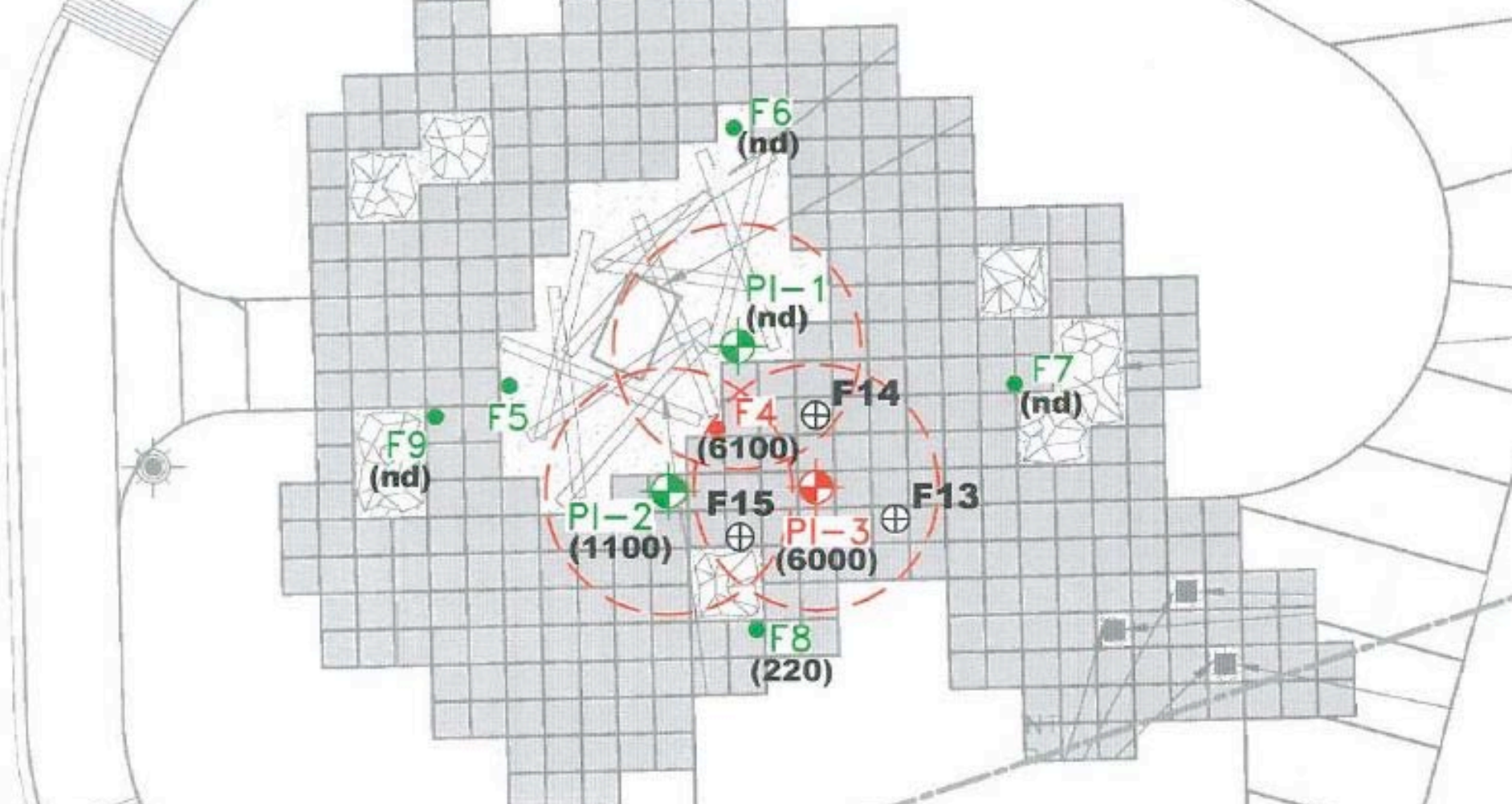
PUITS D'INJECTION (2')



ZONE CONTAMINEE AUX
HYDROCARBURES PETROLIERS







| Location | PHC Result | % Reduction | Location |
|----------|-------------|-------------|---------------|
| F13 | 4,000 mg/kg | 33% | South IW#3 |
| F14 | 1,800 mg/kg | 70% | Between 2 IWs |
| F15 | 1,500 mg/kg | 75% | Between 2 IWs |

Case Study: Persulphate

| Sampling Location | PHC Result | % Reduction | Location |
|-------------------|-------------|-------------|---------------|
| F13 | 4,000 mg/kg | 33% | South IW#3 |
| F14 | 1,800 mg/kg | 70% | Between 2 IWs |
| F15 | 1,500 mg/kg | 75% | Between 2 IWs |

- Reductions noted, with best results in vicinity of injection wells
- One result just over criteria, but far enough from statue that excavation is possible





CHEMCO inc.

SOLUTIONS AND ENVIRONMENTAL PRODUCTS
WATERS - SOILS - AIR

Who we are

- Canadian Company founded in 1988
- Production and warehouse facilities in Quebec and throughout Canada vs. Strategic Business Alliances
- Sectors of activity
 - Industrial and Municipal Waste Water
 - Contaminated Soil and Groundwater
 - Air, Odours and Atmospheric Emissions
 - Process Water
- Products: coagulants, flocculants, nutrients, preparations of bacterial strains, oxidants, catalysts, oxygen and hydrogen release compounds, odour control agents
- Services: technical support, product supply and sourcing, logistics, laboratories (SOD testing and treatability study), design, and staff training.

Acknowledgements

- Carus Chemical
- ERM Corporation
- FMC Corporation
- Vertex Environmental
- Progressive Engineering & Construction

Thank you for your attention !

Have a good day !!!

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